

HIROSAWA ENAMEL INSTITUTE

HIROSAWA

【Transparent for silver】

DIRECT ON COPPER HS-1 OVER SILVER BASE OVER WHITE



HS-1
¥1,900.



Silver Clear White



HS-1S Special Silver Clear White
¥2,400.



HS-3AA
¥1,900.



Aqua Pale



HS-3A
¥1,900.



Aqua Light



HS-3
¥1,900.



Aqua



HS-4AA Yellow Green Pale
¥1,900.



HS-4A
¥1,900.



Yellow Green Light



HS-4
¥1,900.



Yellow Green



HS-6AA
¥1,900.



Red Violet Pale



HS-6A
¥1,900.



Red Violet Light



HS-6
¥1,900.



Red Violet



HS-7AA
¥1,900.



Blue Green Pale



HS-7A
¥1,900.



Blue Green Light



HS-7
¥1,900.



Blue Green



HS-8AA
¥1,900.



Marine Blue Pale



HS-8A
¥2,000.



Marine Blue Light



HS-8
¥2,000.



Marine Blue



HS-9AAA
¥1,900.



Gray Tint



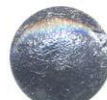
HS-9AA
¥1,900.



Gray Pale



HS-9A
¥1,900.



Gray Light



HS-9
¥1,900.



Gray



HS-9B
¥2,000.



Gray Deep



★HS-11A
¥5,500.



Pink Light



★HS-11
¥5,500.



Pink



★HS-11B
¥5,500.



Pink Deep



HS-12AA
¥1,900.



Yellow Pale



HS-12A
¥1,900.



Yellow Light



HS-12
¥1,900.



Yellow



HS-13AA
¥2,000.



Ultramarine Tint



※ The indication is 100 g of prices. ※ When you use the color ★ mark for silver, please “Silver Clear White” on the base in advance. Because they will change color when burnt directly on silver.

HIROSAWA ENAMEL INSTITUTE



HS-13A Ultramarine Pale
¥2,000.



HS-13 Ultramarine Light
¥2,000.



HS-13B Ultramarine
¥2,000.



HS-13C Ultramarine Deep
¥2,000.



HS-14AA Violet Blue Pale
¥1,900.



HS-14A Violet Blue Light
¥1,900.



HS-14 Violet Blue
¥1,900.



HS-14B Violet Blue Deep
¥1,900.



★**HS-19** Rose Pink
¥5,500.



HS-104 Lime Green
¥1,900.



HS-109B Blue Gray
¥1,900.



HS-109C Purple Gray
¥1,900.



★**HS-110** Sunset Orange
¥5,500.



HS-111 Coral Pink
¥6,000.



HS-115 Cherry Brown
¥1,900.



HS-117 Green Bright
¥1,900.



HS-118 Hiwa Green
¥1,900.



HS-125A Purple Amber Light
¥2,400.



HS-125 Purple Amber
¥2,400.



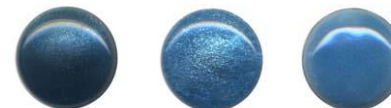
HS-125B Purple Amber Deep
¥2,400.



HS-172A Soft Pink
¥3,600.



HS-172B Soft Purple
¥3,600.



HS-173 Soft Aqua
¥1,900.



HS-173B Aqua Marine
¥1,900.



HS-173C Marine Blue
¥1,900.



HS-174 Aqua Green
¥1,900.

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HIROSAWA

【Transparent for copper】

DIRECT ON COPPER HS-1 OVER SILVER BASE OVER WHITE



H-11 Copper Clear White
¥1,900.



H-12 Gray
¥2,000.



★**H-15** Pink
¥5,500.



★**H-17** Rose Wine
¥5,500.



★**H-18S** Special Red
¥6,000.



★**H-19** Red Light
¥5,500.



★**H-20** Red Middle
¥5,500.



★**H-21** Red Deep
¥6,000.



★**H-22A** Special Gold A
¥5,500.



★**H-24S** Orange
¥5,500.



★**H-25S** Red Orange
¥5,500.



★**H-28A** Gold Red Violet
¥5,500.



★**H-28B** Gold Blue Violet
¥5,500.



H-30 Gold
¥1,900.



H-33 Gold Brown
¥1,900.



H-34 Gold Brown Deep
¥1,900.



H-35 Raw Brown
¥1,900.



H-38 Coffee Brown
¥2,400.



H-39 Marron Brown
¥1,900.



H-40 Brown Light
¥1,900.



H-41 Brown Middle
¥1,900.



H-42 Brown Deep
¥1,900.



H-54 Chrome Green Light
¥1,900.



H-55 Chrome Green Middle
¥1,900.



H-56 Chrome Green Deep
¥1,900.



H-62 Aqua Navy Blue
¥2,000.



H-63 Aqua Navy Blue Deep
¥2,000.



H-65 Navy Blue Aqua
¥2,000.



H-73 Ultramarine 4
¥2,200.

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【Transparent for copper】

DIRECT ON COPPER HS-1 OVER SILVER BASE OVER WHITE



H-75 Ultramarine 8
¥2,200.



H-77 Ultramarine 12
¥2,200.



H-82 Violet Blue Middle
¥1,900.



H-91 Red Violet Middle
¥1,900.

HIROSAWA

【Translucent for copper】

DIRECT ON COPPER HS-1 OVER SILVER BASE



P-141 Snow White
¥3,000.



P-141S Snow White Deep
¥3,000.



★**P-145A** Coral Pink
¥4,800.



★**P-145** Coral Red
¥4,800.

HIROSAWA

【Translucent for silver】

DIRECT ON COPPER HS-1 OVER SILVER BASE OVER WHITE



PS-141A Snow White Light
¥3,000.



PS-141B Snow White Deep
¥3,000.



PS-203 Pastel Aqua
¥3,600.



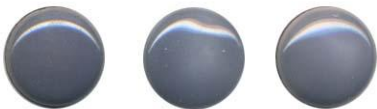
PS-206 Pastel Purple
¥3,900.



PS-207 Pastel Green
¥3,600.



PS-208 Pastel Blue
¥3,600.



PS-209 Pastel Gray
¥3,600.



PS-211 Pastel Pink
¥3,900.



PS-212 Pastel Yellow
¥3,600.

HIROSAWA

【Opaque】

DIRECT ON COPPER



H-101 Non-Clear White
¥2,400.



H-102 Black
¥2,400.



★**H-108** Pink
¥5,500.



H-119 Cream
¥2,400.



H-198 Non-Clear White Base
¥1,900.



H-200 Reverse Black
¥2,200.



H-201 Reverse Black B
¥1,400.



★**H-221** Carmine
¥4,800.



★**H-223** Red Orange
¥4,800.

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HIROSAWA ENAMEL INSTITUTE

June, 2026

Transparent for silver/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
HS-1	Silver Clear White	11,400.	7,600.	5,130.	1,900.
HS-1S	Special Silver Clear White	14,400.	9,600.	6,480.	2,400.
HS-1M	Silver Clear White (200mesh)	13,200.	8,800.	5,940.	2,200.
HS-3AA	Aqua Pale	11,400.	7,600.	5,130.	1,900.
HS-3A	Aqua Light	11,400.	7,600.	5,130.	1,900.
HS-3	Aqua	11,400.	7,600.	5,130.	1,900.
HS-4AA	Yellow Green Pale	11,400.	7,600.	5,130.	1,900.
HS-4A	Yellow Green Light	11,400.	7,600.	5,130.	1,900.
HS-4	Yellow Green	11,400.	7,600.	5,130.	1,900.
HS-6AA	Red Violet Pale	11,400.	7,600.	5,130.	1,900.
HS-6A	Red Violet Light	11,400.	7,600.	5,130.	1,900.
HS-6	Red Violet	11,400.	7,600.	5,130.	1,900.
HS-7AA	Blue Green Pale	11,400.	7,600.	5,130.	1,900.
HS-7A	Blue Green Light	11,400.	7,600.	5,130.	1,900.
HS-7	Blue Green	11,400.	7,600.	5,130.	1,900.
HS-8AA	Marine Blue Pale	11,400.	7,600.	5,130.	1,900.
HS-8A	Marine Blue Light	12,000.	8,000.	5,400.	2,000.
HS-8	Marine Blue	12,000.	8,000.	5,400.	2,000.
HS-9AAA	Gray Tint	11,400.	7,600.	5,130.	1,900.
HS-9AA	Gray Pale	11,400.	7,600.	5,130.	1,900.
HS-9A	Gray Light	11,400.	7,600.	5,130.	1,900.
HS-9	Gray	11,400.	7,600.	5,130.	1,900.
HS-9B	Gray Deep	12,000.	8,000.	5,400.	2,000.
★HS-11A	Pink Light	33,000.	22,000.	14,850.	5,500.
★HS-11	Pink	33,000.	22,000.	14,850.	5,500.
★HS-11B	Pink Deep	33,000.	22,000.	14,850.	5,500.
HS-12AA	Yellow Pale	11,400.	7,600.	5,130.	1,900.
HS-12A	Yellow Light	11,400.	7,600.	5,130.	1,900.
HS-12	Yellow	11,400.	7,600.	5,130.	1,900.
HS-13AA	Ultramarine Tint	12,000.	8,000.	5,400.	2,000.
HS-13A	Ultramarine Pale	12,000.	8,000.	5,400.	2,000.
HS-13	Ultramarine Light	12,000.	8,000.	5,400.	2,000.
HS-13B	Ultramarine	12,000.	8,000.	5,400.	2,000.
HS-13C	Ultramarine Deep	12,000.	8,000.	5,400.	2,000.
HS-14AA	Violet Blue Pale	11,400.	7,600.	5,130.	1,900.
HS-14A	Violet Blue Light	11,400.	7,600.	5,130.	1,900.
HS-14	Violet Blue	11,400.	7,600.	5,130.	1,900.
HS-14B	Violet Blue Deep	11,400.	7,600.	5,130.	1,900.
★HS-19	Rose Pink	33,000.	22,000.	14,850.	5,500.
HS-104	Lime Green	11,400.	7,600.	5,130.	1,900.
HS-109B	Blue Gray	11,400.	7,600.	5,130.	1,900.
HS-109C	Purple Gray	11,400.	7,600.	5,130.	1,900.
★HS-110	Sunset Orange	33,000.	22,000.	14,850.	5,500.
HS-111	Coral Pink	36,000.	24,000.	16,200.	6,000.
HS-115	Cherry Brown	11,400.	7,600.	5,130.	1,900.
HS-117	Green Bright	11,400.	7,600.	5,130.	1,900.
HS-118	Hiwa Green	11,400.	7,600.	5,130.	1,900.
HS-125A	Purple Amber Light	14,400.	9,600.	6,480.	2,400.
HS-125	Purple Amber	14,400.	9,600.	6,480.	2,400.
HS-125B	Purple Amber Deep	14,400.	9,600.	6,480.	2,400.
HS-172A	Soft Pink	21,600.	14,400.	9,720.	3,600.
HS-172B	Soft Purple	21,600.	14,400.	9,720.	3,600.
HS-173	Soft Aqua	11,400.	7,600.	5,130.	1,900.
HS-173B	Aqua Marine	11,400.	7,600.	5,130.	1,900.
HS-173C	Marine Blue	11,400.	7,600.	5,130.	1,900.
HS-174	Aqua Green	11,400.	7,600.	5,130.	1,900.

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Transparent for copper/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
H-11	Copper Clear White	11,400.	7,600.	5,130.	1,900.
H-12	Gray	12,000.	8,000.	5,400.	2,000.
★H-15	Pink	33,000.	22,000.	14,850.	5,500.
★H-17	Rose Wine	33,000.	22,000.	14,850.	5,500.
★H-18S	Special Red	36,000.	24,000.	16,200.	6,000.
★H-19	Red Light	33,000.	22,000.	14,850.	5,500.
★H-20	Red Middle	33,000.	22,000.	14,850.	5,500.
★H-21	Red Deep	36,000.	24,000.	16,200.	6,000.
★H-22A	Special Gold A	33,000.	22,000.	14,850.	5,500.
★H-24S	Orange	33,000.	22,000.	14,850.	5,500.
★H-25S	Red Orange	33,000.	22,000.	14,850.	5,500.
★H-28A	Gold Red Violet	33,000.	22,000.	14,850.	5,500.
★H-28B	Gold Blue Violet	33,000.	22,000.	14,850.	5,500.
H-30	Gold	11,400.	7,600.	5,130.	1,900.
H-33	Gold Brown	11,400.	7,600.	5,130.	1,900.
H-34	Gold Brown Deep	11,400.	7,600.	5,130.	1,900.
H-35	Row Brown	11,400.	7,600.	5,130.	1,900.
H-38	Coffee Brown	14,400.	9,600.	6,480.	2,400.
H-39	Marron Brown	11,400.	7,600.	5,130.	1,900.
H-40	Brown Light	11,400.	7,600.	5,130.	1,900.
H-41	Brown Middle	11,400.	7,600.	5,130.	1,900.
H-42	Brown Deep	11,400.	7,600.	5,130.	1,900.
H-54	Chrome Green Light	11,400.	7,600.	5,130.	1,900.
H-55	Chrome Green Middle	11,400.	7,600.	5,130.	1,900.
H-56	Chrome Green Deep	11,400.	7,600.	5,130.	1,900.
H-62	Aqua Navy Blue	12,000.	8,000.	5,400.	2,000.
H-63	Aqua Navy Blue Deep	12,000.	8,000.	5,400.	2,000.
H-65	Navy Blue Aqua	12,000.	8,000.	5,400.	2,000.
H-73	Ultramarine 4	13,200.	8,800.	5,940.	2,200.
H-75	Ultramarine 8	13,200.	8,800.	5,940.	2,200.
H-77	Ultramarine 12	13,200.	8,800.	5,940.	2,200.
H-82	Violet Blue Middle	11,400.	7,600.	5,130.	1,900.
H-91	Red Violet Middle	11,400.	7,600.	5,130.	1,900.

Translucent for silver / HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
PS-141A	Snow White Light	18,000.	12,000.	8,100.	3,000.
PS-141B	Snow White Deep	18,000.	12,000.	8,100.	3,000.
PS-203	Pastel Aqua	21,600.	14,400.	9,720.	3,600.
PS-206	Pastel Purple	23,400.	15,600.	10,530.	3,900.
PS-207	Pastel Green	21,600.	14,400.	9,720.	3,600.
PS-208	Pastel Blue	21,600.	14,400.	9,720.	3,600.
PS-209	Pastel Gray	21,600.	14,400.	9,720.	3,600.
PS-211	Pastel Pink	23,400.	15,600.	10,530.	3,900.
PS-212	Pastel Yellow	21,600.	14,400.	9,720.	3,600.
Translucent for copper/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
P-141	Snow White	18,000.	12,000.	8,100.	3,000.
P-141S	Snow White Deep	18,000.	12,000.	8,100.	3,000.
★P-145A	Coral Pink	28,800.	19,200.	12,960.	4,800.
★P-145	Coral Red	28,800.	19,200.	12,960.	4,800.

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Opagues/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
H-101	Non-ClearWhite	14,400.	9,600.	6,480.	2,400.
H-102	Black	14,400.	9,600.	6,480.	2,400.
★H-108	Pink	33,000.	22,000.	14,850.	5,500.
H-119	Cream	14,400.	9,600.	6,480.	2,400.
H-198	Non-ClearWhite Base	11,400.	7,600.	5,130.	1,900.
H-200	Reverse Black	13,200.	8,800.	5,940.	2,200.
H-201	Reverse Black B	8,400.	5,600.	3,780.	1,400.
★H-221	Carmin	28,800.	19,200.	12,960.	4,800.
★H-223	Red Orange	28,800.	19,200.	12,960.	4,800.

HIROSAWA

【Transparent for direct silver】

DIRECT ON SILVER



HST-005

¥6,000.

Direct Red

NEW



HST-005B

¥6,000.

Direct Red Deep

NEW



HST-011

¥6,000.

Direct Pink

NEW



HST-024

¥6,000.

Direct Orange



HST-028

¥6,000.

Direct Gold Violet

Transparent for direct silver/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
HST-005	Direct Red	36,000.	24,000.	16,200.	6,000.
HST-005B	Direct Red Deep	36,000.	24,000.	16,200.	6,000.
HST-011	Direct Pink	36,000.	24,000.	16,200.	6,000.
HST-024	Direct Orange	36,000.	24,000.	16,200.	6,000.
HST-028	Direct Gold Violet	36,000.	24,000.	16,200.	6,000.

【Limited Edition】

The following items will be discontinued after they are sold out.

【Opaque】



★H-222
¥3,900.

Crimson Red

【Yohen】



920°C



800°C

HY-440

¥3,000.

Brown Green



920°C



800°C

HY-460

¥3,000.

Brown Violet

This enamel is opaque when fired at low temperatures (~800°C), but becomes transparent when fired at high temperatures(900-930°C).

Opagues/ HIROSAWA ENAMEL					
No.	Color	Stock	1 kg	500g	100g
★H-222	Crimson Red	7kg	28,800.	19,200.	4,800.

Yohen/ HIROSAWA ENAMEL					
No.	Color	Stock	1 kg	500g	100g
HY-440	Brown Green	3.5kg	18,000.	12,000.	3,000.
HY-460	Brown Violet	1kg	18,000.	12,000.	3,000.

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