

# HIROSAWA ENAMEL INSTITUTE

## HIROSAWA 【Transparent for silver】

DIRECT ON COPPER    HS-1 OVER SILVER BASE    OVER WHITE



**HS-1**  
¥1,900.



Silver Clear White



**HS-1S** Special Silver Clear White  
¥2,400.



**HS-3AA**  
¥1,900.



Aqua Pale



**HS-3A**  
¥1,900.



Aqua Light



**HS-3**  
¥1,900.



Aqua



**HS-4AA** Yellow Green Pale  
¥1,900.



**HS-4A**  
¥1,900.



Yellow Green Light



**HS-4**  
¥1,900.



Yellow Green



**HS-6AA**  
¥1,900.



Red Violet Pale



**HS-6A**  
¥1,900.



Red Violet Light



**HS-6**  
¥1,900.



Red Violet



**HS-7AA**  
¥1,900.



Blue Green Pale



**HS-7A**  
¥1,900.



Blue Green Light



**HS-7**  
¥1,900.



Blue Green



**HS-8AA**  
¥1,900.



Marine Blue Pale



**HS-8A**  
¥2,000.



Marine Blue Light



**HS-8**  
¥2,000.



Marine Blue



**HS-9AAA**  
¥1,900.



Gray Tint



**HS-9AA**  
¥1,900.



Gray Pale



**HS-9A**  
¥1,900.



Gray Light



**HS-9**  
¥1,900.



Gray



**HS-9B**  
¥2,000.



Gray Deep



**★HS-11A**  
¥5,500.



Pink Light



**★HS-11**  
¥5,500.



Pink



**★HS-11B**  
¥5,500.



Pink Deep



**HS-12AA**  
¥1,900.



Yellow Pale



**HS-12A**  
¥1,900.



Yellow Light



**HS-12**  
¥1,900.



Yellow



**HS-13AA**  
¥2,000.



Ultramarine Tint



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# HIROSAWA ENAMEL INSTITUTE



**HS-13A** Ultramarine Pale  
¥2,000.



**HS-13** Ultramarine Light  
¥2,000.



**HS-13B** Ultramarine  
¥2,000.



**HS-13C** Ultramarine Deep  
¥2,000.



**HS-14AA** Violet Blue Pale  
¥1,900.



**HS-14A** Violet Blue Light  
¥1,900.



**HS-14** Violet Blue  
¥1,900.



**HS-14B** Violet Blue Deep  
¥1,900.



★**HS-19** Rose Pink  
¥5,500.



**HS-104** Lime Green  
¥1,900.



**HS-109B** Blue Gray  
¥1,900.



**HS-109C** Purple Gray  
¥1,900.



★**HS-110** Sunset Orange  
¥5,500.



**HS-111** Coral Pink  
¥6,000.



**HS-115** Cherry Brown  
¥1,900.



**HS-117** Green Bright  
¥1,900.



**HS-118** Hiwa Green  
¥1,900.



**HS-125A** Purple Amber Light  
¥2,400.



**HS-125** Purple Amber  
¥2,400.



**HS-125B** Purple Amber Deep  
¥2,400.



**HS-172A** Soft Pink  
¥3,600.



**HS-172B** Soft Purple  
¥3,600.



**HS-173** Soft Aqua  
¥1,900.



**HS-173B** Aqua Marine  
¥1,900.



**HS-173C** Marine Blue  
¥1,900.



**HS-174** Aqua Green  
¥1,900.

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# HIROSAWA ENAMEL INSTITUTE

## HIROSAWA

【Transparent for copper】

DIRECT ON COPPER    HS-1 OVER SILVER BASE    OVER WHITE



**H-11** Copper Clear White  
¥1,900.



**H-12** Gray  
¥2,000.



★**H-15** Pink  
¥5,500.



★**H-17** Rose Wine  
¥5,500.



★**H-18S** Special Red  
¥6,000.



★**H-19** Red Light  
¥5,500.



★**H-20** Red Middle  
¥5,500.



★**H-21** Red Deep  
¥6,000.



★**H-22A** Special Gold A  
¥5,500.



★**H-24S** Orange  
¥5,500.



★**H-25S** Red Orange  
¥5,500.



★**H-28A** Gold Red Violet  
¥5,500.



★**H-28B** Gold Blue Violet  
¥5,500.



**H-30** Gold  
¥1,900.



**H-33** Gold Brown  
¥1,900.



**H-34** Gold Brown Deep  
¥1,900.



**H-35** Raw Brown  
¥1,900.



**H-38** Coffee Brown  
¥2,400.



**H-39** Marron Brown  
¥1,900.



**H-40** Brown Light  
¥1,900.



**H-41** Brown Middle  
¥1,900.



**H-42** Brown Deep  
¥1,900.



**H-54** Chrome Green Light  
¥1,900.



**H-55** Chrome Green Middle  
¥1,900.



**H-56** Chrome Green Deep  
¥1,900.



**H-62** Aqua Navy Blue  
¥2,000.



**H-63** Aqua Navy Blue Deep  
¥2,000.



**H-65** Navy Blue Aqua  
¥2,000.



**H-73** Ultramarine 4  
¥2,200.

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# HIROSAWA ENAMEL INSTITUTE

## HIROSAWA

【Transparent for copper】

DIRECT ON COPPER    HS-1 OVER SILVER BASE    OVER WHITE



**H-75** Ultramarine 8  
¥2,200.



**H-77** Ultramarine 12  
¥2,200.



**H-82** Violet Blue Middle  
¥1,900.



**H-91** Red Violet Middle  
¥1,900.

## HIROSAWA

【Translucent for copper】

DIRECT ON COPPER    HS-1 OVER SILVER BASE



**P-141** Snow White  
¥3,000.



**P-141S** Snow White Deep  
¥3,000.



★**P-145A** Coral Pink  
¥4,800.



★**P-145** Coral Red  
¥4,800.

## HIROSAWA

【Translucent for silver】

DIRECT ON COPPER    HS-1 OVER SILVER BASE    OVER WHITE



**PS-141A** Snow White Light  
¥3,000.



**PS-141B** Snow White Deep  
¥3,000.



**PS-203** Pastel Aqua  
¥3,600.



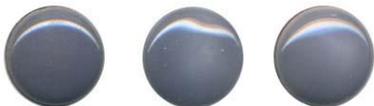
**PS-206** Pastel Purple  
¥3,900.



**PS-207** Pastel Green  
¥3,600.



**PS-208** Pastel Blue  
¥3,600.



**PS-209** Pastel Gray  
¥3,600.



**PS-211** Pastel Pink  
¥3,900.



**PS-212** Pastel Yellow  
¥3,600.

## HIROSAWA

【Opaque】

DIRECT ON COPPER



**H-101** Non-Clear White  
¥2,400.



**H-102** Black  
¥2,400.



★**H-108** Pink  
¥5,500.



**H-119** Cream  
¥2,400.



**H-198** Non-Clear White Base  
¥1,900.



**H-200** Reverse Black  
¥2,200.



**H-201** Reverse Black B  
¥1,400.



★**H-221** Carmine  
¥4,800.



★**H-223** Red Orange  
¥4,800.

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## HIROSAWA ENAMEL INSTITUTE

March, 2026

Transparent for silver/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
HS-1	Silver Clear White	11,400.	7,600.	5,130.	1,900.
HS-1S	Special Silver Clear White	14,400.	9,600.	6,480.	2,400.
HS-1M	Silver Clear White (200mesh)	13,200.	8,800.	5,940.	2,200.
HS-3AA	Aqua Pale	11,400.	7,600.	5,130.	1,900.
HS-3A	Aqua Light	11,400.	7,600.	5,130.	1,900.
HS-3	Aqua	11,400.	7,600.	5,130.	1,900.
HS-4AA	Yellow Green Pale	11,400.	7,600.	5,130.	1,900.
HS-4A	Yellow Green Light	11,400.	7,600.	5,130.	1,900.
HS-4	Yellow Green	11,400.	7,600.	5,130.	1,900.
HS-6AA	Red Violet Pale	11,400.	7,600.	5,130.	1,900.
HS-6A	Red Violet Light	11,400.	7,600.	5,130.	1,900.
HS-6	Red Violet	11,400.	7,600.	5,130.	1,900.
HS-7AA	Blue Green Pale	11,400.	7,600.	5,130.	1,900.
HS-7A	Blue Green Light	11,400.	7,600.	5,130.	1,900.
HS-7	Blue Green	11,400.	7,600.	5,130.	1,900.
HS-8AA	Marine Blue Pale	11,400.	7,600.	5,130.	1,900.
HS-8A	Marine Blue Light	12,000.	8,000.	5,400.	2,000.
HS-8	Marine Blue	12,000.	8,000.	5,400.	2,000.
HS-9AAA	Gray Tint	11,400.	7,600.	5,130.	1,900.
HS-9AA	Gray Pale	11,400.	7,600.	5,130.	1,900.
HS-9A	Gray Light	11,400.	7,600.	5,130.	1,900.
HS-9	Gray	11,400.	7,600.	5,130.	1,900.
HS-9B	Gray Deep	12,000.	8,000.	5,400.	2,000.
★HS-11A	Pink Light	33,000.	22,000.	14,850.	5,500.
★HS-11	Pink	33,000.	22,000.	14,850.	5,500.
★HS-11B	Pink Deep	33,000.	22,000.	14,850.	5,500.
HS-12AA	Yellow Pale	11,400.	7,600.	5,130.	1,900.
HS-12A	Yellow Light	11,400.	7,600.	5,130.	1,900.
HS-12	Yellow	11,400.	7,600.	5,130.	1,900.
HS-13AA	Ultramarine Tint	12,000.	8,000.	5,400.	2,000.
HS-13A	Ultramarine Pale	12,000.	8,000.	5,400.	2,000.
HS-13	Ultramarine Light	12,000.	8,000.	5,400.	2,000.
HS-13B	Ultramarine	12,000.	8,000.	5,400.	2,000.
HS-13C	Ultramarine Deep	12,000.	8,000.	5,400.	2,000.
HS-14AA	Violet Blue Pale	11,400.	7,600.	5,130.	1,900.
HS-14A	Violet Blue Light	11,400.	7,600.	5,130.	1,900.
HS-14	Violet Blue	11,400.	7,600.	5,130.	1,900.
HS-14B	Violet Blue Deep	11,400.	7,600.	5,130.	1,900.
★HS-19	Rose Pink	33,000.	22,000.	14,850.	5,500.
HS-104	Lime Green	11,400.	7,600.	5,130.	1,900.
HS-109B	Blue Gray	11,400.	7,600.	5,130.	1,900.
HS-109C	Purple Gray	11,400.	7,600.	5,130.	1,900.
★HS-110	Sunset Orange	33,000.	22,000.	14,850.	5,500.
HS-111	Coral Pink	36,000.	24,000.	16,200.	6,000.
HS-115	Cherry Brown	11,400.	7,600.	5,130.	1,900.
HS-117	Green Bright	11,400.	7,600.	5,130.	1,900.
HS-118	Hiwa Green	11,400.	7,600.	5,130.	1,900.
HS-125A	Purple Amber Light	14,400.	9,600.	6,480.	2,400.
HS-125	Purple Amber	14,400.	9,600.	6,480.	2,400.
HS-125B	Purple Amber Deep	14,400.	9,600.	6,480.	2,400.
HS-172A	Soft Pink	21,600.	14,400.	9,720.	3,600.
HS-172B	Soft Purple	21,600.	14,400.	9,720.	3,600.
HS-173	Soft Aqua	11,400.	7,600.	5,130.	1,900.
HS-173B	Aqua Marine	11,400.	7,600.	5,130.	1,900.
HS-173C	Marine Blue	11,400.	7,600.	5,130.	1,900.
HS-174	Aqua Green	11,400.	7,600.	5,130.	1,900.

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Transparent for copper/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
H-11	Copper Clear White	11,400.	7,600.	5,130.	1,900.
H-12	Gray	12,000.	8,000.	5,400.	2,000.
★H-15	Pink	33,000.	22,000.	14,850.	5,500.
★H-17	Rose Wine	33,000.	22,000.	14,850.	5,500.
★H-18S	Special Red	36,000.	24,000.	16,200.	6,000.
★H-19	Red Light	33,000.	22,000.	14,850.	5,500.
★H-20	Red Middle	33,000.	22,000.	14,850.	5,500.
★H-21	Red Deep	36,000.	24,000.	16,200.	6,000.
★H-22A	Special Gold A	33,000.	22,000.	14,850.	5,500.
★H-24S	Orange	33,000.	22,000.	14,850.	5,500.
★H-25S	Red Orange	33,000.	22,000.	14,850.	5,500.
★H-28A	Gold Red Violet	33,000.	22,000.	14,850.	5,500.
★H-28B	Gold Blue Violet	33,000.	22,000.	14,850.	5,500.
H-30	Gold	11,400.	7,600.	5,130.	1,900.
H-33	Gold Brown	11,400.	7,600.	5,130.	1,900.
H-34	Gold Brown Deep	11,400.	7,600.	5,130.	1,900.
H-35	Row Brown	11,400.	7,600.	5,130.	1,900.
H-38	Coffee Brown	14,400.	9,600.	6,480.	2,400.
H-39	Marron Brown	11,400.	7,600.	5,130.	1,900.
H-40	Brown Light	11,400.	7,600.	5,130.	1,900.
H-41	Brown Middle	11,400.	7,600.	5,130.	1,900.
H-42	Brown Deep	11,400.	7,600.	5,130.	1,900.
H-54	Chrome Green Light	11,400.	7,600.	5,130.	1,900.
H-55	Chrome Green Middle	11,400.	7,600.	5,130.	1,900.
H-56	Chrome Green Deep	11,400.	7,600.	5,130.	1,900.
H-62	Aqua Navy Blue	12,000.	8,000.	5,400.	2,000.
H-63	Aqua Navy Blue Deep	12,000.	8,000.	5,400.	2,000.
H-65	Navy Blue Aqua	12,000.	8,000.	5,400.	2,000.
H-73	Ultramarine 4	13,200.	8,800.	5,940.	2,200.
H-75	Ultramarine 8	13,200.	8,800.	5,940.	2,200.
H-77	Ultramarine 12	13,200.	8,800.	5,940.	2,200.
H-82	Violet Blue Middle	11,400.	7,600.	5,130.	1,900.
H-91	Red Violet Middle	11,400.	7,600.	5,130.	1,900.

Translucent for silver / HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
PS-141A	Snow White Light	18,000.	12,000.	8,100.	3,000.
PS-141B	Snow White Deep	18,000.	12,000.	8,100.	3,000.
PS-203	Pastel Aqua	21,600.	14,400.	9,720.	3,600.
PS-206	Pastel Purple	23,400.	15,600.	10,530.	3,900.
PS-207	Pastel Green	21,600.	14,400.	9,720.	3,600.
PS-208	Pastel Blue	21,600.	14,400.	9,720.	3,600.
PS-209	Pastel Gray	21,600.	14,400.	9,720.	3,600.
PS-211	Pastel Pink	23,400.	15,600.	10,530.	3,900.
PS-212	Pastel Yellow	21,600.	14,400.	9,720.	3,600.
Translucent for copper/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
P-141	Snow White	18,000.	12,000.	8,100.	3,000.
P-141S	Snow White Deep	18,000.	12,000.	8,100.	3,000.
★P-145A	Coral Pink	28,800.	19,200.	12,960.	4,800.
★P-145	Coral Red	28,800.	19,200.	12,960.	4,800.

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Opagues/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
H-101	Non-Clear White	14,400.	9,600.	6,480.	2,400.
H-102	Black	14,400.	9,600.	6,480.	2,400.
★H-108	Pink	33,000.	22,000.	14,850.	5,500.
H-119	Cream	14,400.	9,600.	6,480.	2,400.
H-198	Non-Clear White Base	11,400.	7,600.	5,130.	1,900.
H-200	Reverse Black	13,200.	8,800.	5,940.	2,200.
H-201	Reverse Black B	8,400.	5,600.	3,780.	1,400.
★H-221	Carmine	28,800.	19,200.	12,960.	4,800.
★H-223	Red Orange	28,800.	19,200.	12,960.	4,800.

## HIROSAWA

【Transparent for direct silver】

DIRECT ON SILVER



**HST-005**

¥6,000.

Direct Red

**NEW**



**HST-005B**

¥6,000.

Direct Red Deep

**NEW**



**HST-011**

¥6,000.

Direct Pink

**NEW**



**HST-024**

¥6,000.

Direct Orange



**HST-028**

¥6,000.

Direct Gold Violet

Transparent for direct silver/ HIROSAWA ENAMEL					
No.	Color	1kg	500g	300g	100g
HST-005	Direct Red	36,000.	24,000.	16,200.	6,000.
HST-005B	Direct Red Deep	36,000.	24,000.	16,200.	6,000.
HST-011	Direct Pink	36,000.	24,000.	16,200.	6,000.
HST-024	Direct Orange	36,000.	24,000.	16,200.	6,000.
HST-028	Direct Gold Violet	36,000.	24,000.	16,200.	6,000.

## 【Limited Edition】

The following items will be discontinued after they are sold out.

【Opaque】



**★H-222**  
¥3,900.

Crimson Red

【Yohen】



**HY-440**

¥3,000.

Brown Green



**HY-460**

¥3,000.

Brown Violet



This enamel is opaque when fired at low temperatures (~800°C), but becomes transparent when fired at high temperatures (900-930°C).

Opagues/ HIROSAWA ENAMEL					
No.	Color	Stock	1kg	500g	100g
★H-222	Crimson Red	7kg	23,400.	15,600.	3,900.

Yohen/ HIROSAWA ENAMEL					
No.	Color	Stock	1kg	500g	100g
HY-440	Brown Green	3.5kg	18,000.	12,000.	3,000.
HY-460	Brown Violet	1kg	18,000.	12,000.	3,000.

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